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TITLE: <u>Lubricant</u> for hot rolling comprises aq. soln. contg. iron oxide, reduced anhydride of

sodium silicate, starch or modified starch and xanthan gum

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ABSTRACTED-PUB-NO: JP 11035967 A

BASIC-ABSTRACT:

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A <u>lubricant</u> for hot rolling comprises aq. soln. contg. 10.0-40.0 pts.wt. iron oxide, 5.0-30.0 pts.wt. reduced anhydride of sodium silicate, 0.1-5.0 pts.wt. starch or modified starch and 0.01-1.0 pt.wt. xanthan gum. Also claimed is: a method for <u>lubricating</u> a horizontal <u>disk roll</u> type guide shoe the rotating axis of which is vertical to the ground, arranged on an inclined roll mill for mfg. seamless steel pipe comprises applying the liquid to the surface of the guide shoe under keeping the temp. of the shoe at 0-150 deg C using an air spray gun and also making the discharging pressure 0.2-1.5 MPa and the amount of application 50-300 g/m squared.

USE - The <u>lubricant</u> is suitably used for a <u>disk roll</u> type guide shoe of an inclined roll mill.

ADVANTAGE - The <u>lubricant</u> gives improved <u>lubrication</u> to the guide shoe without sacrificing spray applicability and enables it to produce hot mill products having improved quality.

TITLETERMS:

LUBRICATE HOT ROLL COMPRISE AQUEOUS SOLUTION CONTAIN IRON
OXIDE REDUCE ANHYDRIDE SODIUM SILICATE STARCH MODIFIED
XANTHAN GUM

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ENHANCED-POLYMER- Polymer Index [1.1] 018; D01 D11 D10 D23 D22 D31 D42 D50 D76 D86 **INDEXING:** F24 F29 F26 F34 H0293 P0599 G3623 R01863 107779; M9999 M2391;

Polymer Index [1.2] 018; D01 P0599 G3623 R16377 110577;

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